

DESIGN BY STEFAN DIEZ

HAY

BOA TABLE

HIGHLIGHTS

- Lightweight and portable large-format table collection in multiple sizes, materials, and colours
- Compact and stable frame that is easy to move around
- New take on a conference table typology
- Innovative design inspired by traditional Japanese bamboo craftsmanship
- The tubular frame is made from HYDRO Circal aluminium, a recycled aluminium made from a minimum of 75% recycled, post-consumer scrap
- Post-consumer scrap can be anything from beverage cans to façades and windows that have been dismantled from buildings and fully recycled
- The aluminium is extruded in Denmark using renewable energy – hydropower
- The aluminium's special folding technique means it can easily be bent into place on site by the user with minimal tools or effort
- Designed as a flat-packed table that is extremely easy to assemble
- The frames can be supplemented with power supply and cable storage accessories
- Customisable tabletops are offered in numerous material options, including linoleum, laminate, wood, or glass
- Suitable for a wide variety of private and public environments
- Qualified for contract use



BOA TABLE DESIGN BY STEFAN DIEZ

Originally inspired by the traditional skills of Japanese bamboo craftsmanship, Stefan Diez's Boa Table translates an organic idea into a contemporary take on the conference table typology. With optimal environmental consideration in mind, the tubular frame is made entirely from Hydro CIRCAL aluminium, a recycled aluminium made from a minimum of 75% recycled post-consumer scrap, which is extruded in Denmark using renewable energy. Using an innovative folding technique, the aluminium is converted into flexible industrial aluminium profiles that are bent into place during assembly. This unique process combined with the lightness of aluminium provides a level of agility rarely present in a table of this scale, enabling its flat-packed design to be easily assembled and moved around. Customisable tabletops are offered in numerous material options, including linoleum, laminate, wood or glass, allowing users to adapt the table to specific style and space requirements. Available in multiple colours and sizes, the frames can be supplemented with power supply and cable storage accessories to amplify their flexibility and usage possibilities for a wide range of professional environments.

Stefan Diez is a Munich based German industrial designer who founded his studio in 2003. The son of a cabinetmaker, where he received his first training, his approach to design is always firmly rooted in the workshop, where he gets to indulge his passion for material experimentation. He is a graduate of the Academy of Fine Arts and Design in Stuttgart and his products have received international acclaim, including winning the iF Gold Award and the Red Dot best of design award. Diez takes a future facing approach to design, advocating the notion that design should be about creating durable quality products for generations to come. Diez is an exacting designer, a strong generator of ideas and is always rigorous in his quest to fathom the true practicalities of furniture production. For HAY, he has designed Boa Table, the New Order Shelving System, the New Order Table and Rope Trick.



Stefan Diez



Boa Table | Grey linoleum tabletop | Metallic grey frame

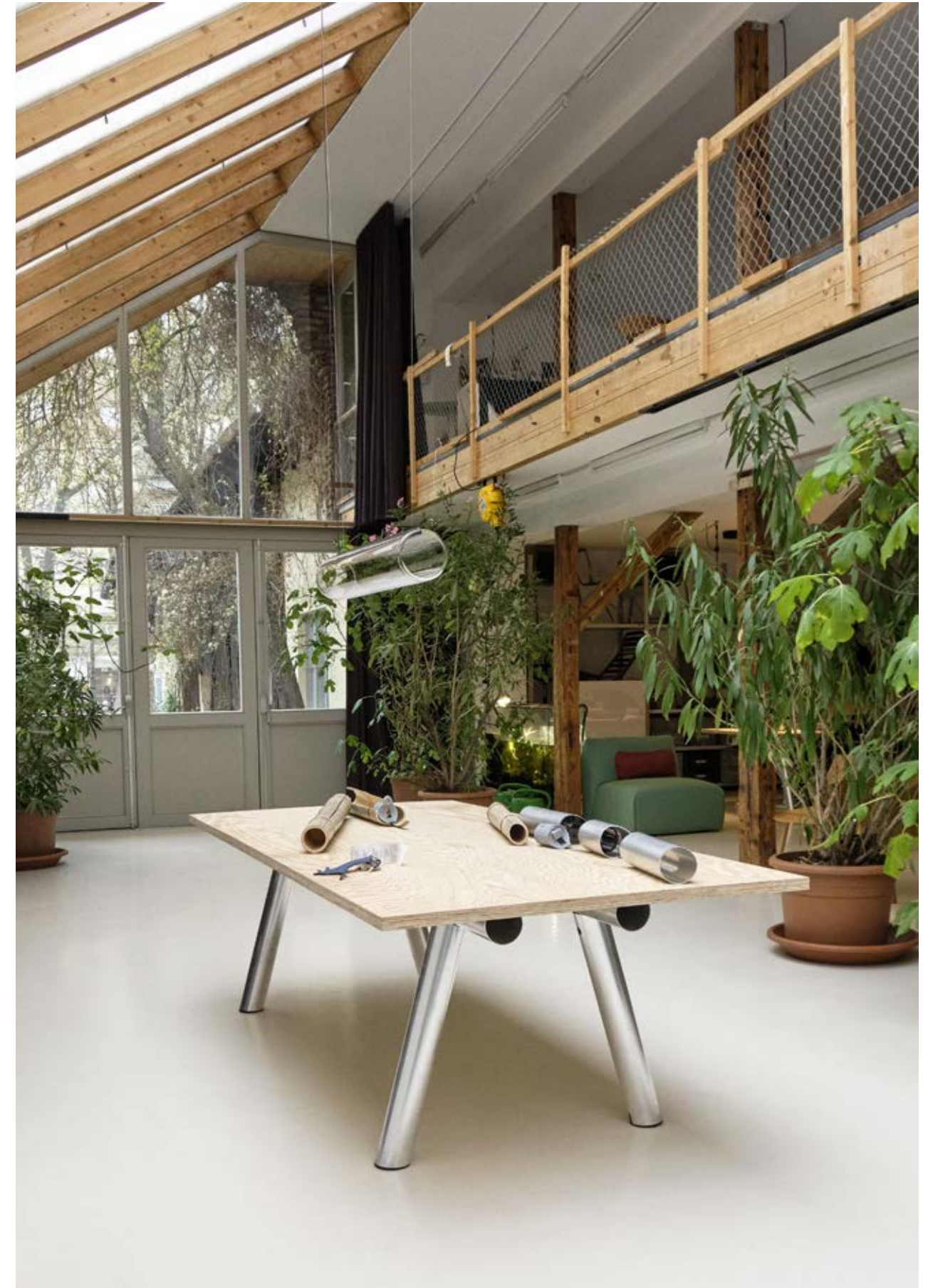
Diez Office



The bamboo's folding technique is translated into industrial aluminium tubes that are bent into place.



Stefan Diez and Rolf Hay.



Prototype of Boa Table in Stefan Diez's studio in Munich, Germany.



Boa Table Frame | Charcoal & Barn red



Boa Table High | Pix in leg | Grey glass tabletop | Metallic grey frame



Boa Table | Oak tabletop | Charcoal frame



Boa Tabletop Family



Stefan Diez & Rolf Hay



MATERIALS

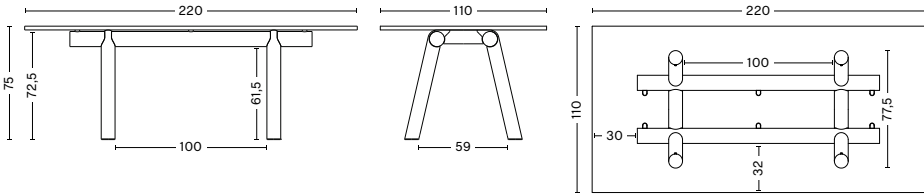
PLYWOOD TABLETOP
Plywood tabletop with laminate, linoleum or veneer

GLASS TABLETOP
Tempered glass tabletop

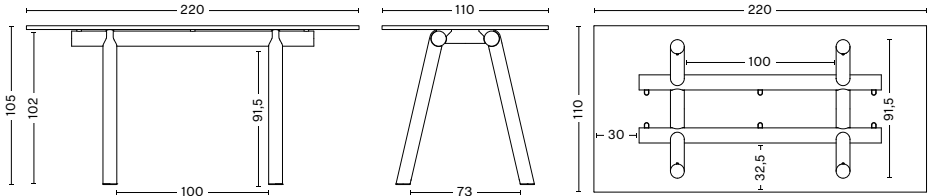
FRAME
Aluminium tube beam and Ø91,5 mm aluminium tube legs

GLIDERS
Adjustable gliders in nylon

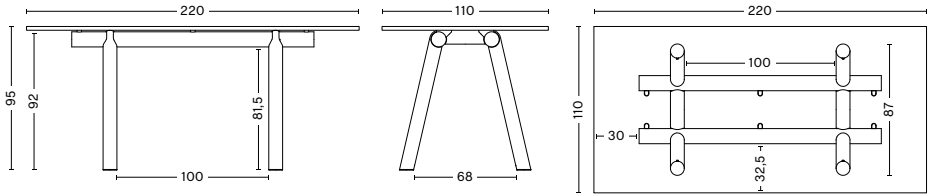
DIMENSIONS



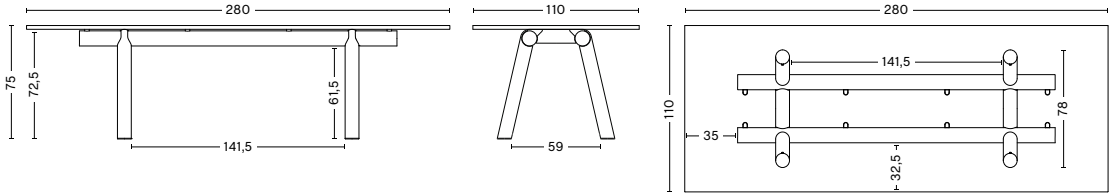
BOA TABLE
Width 220 cm
Depth 110 cm
Height 75 cm



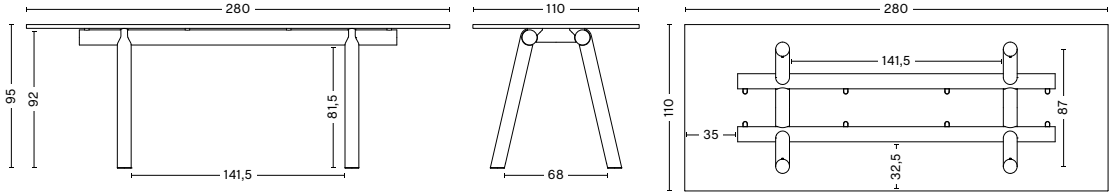
BOA TABLE
Width 220 cm
Depth 110 cm
Height 105 cm



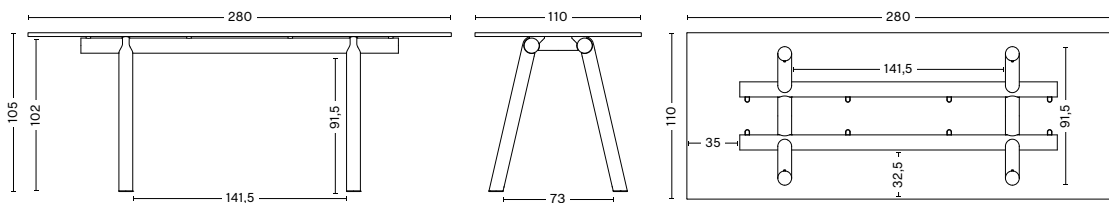
BOA TABLE
Width 220 cm
Depth 110 cm
Height 95 cm



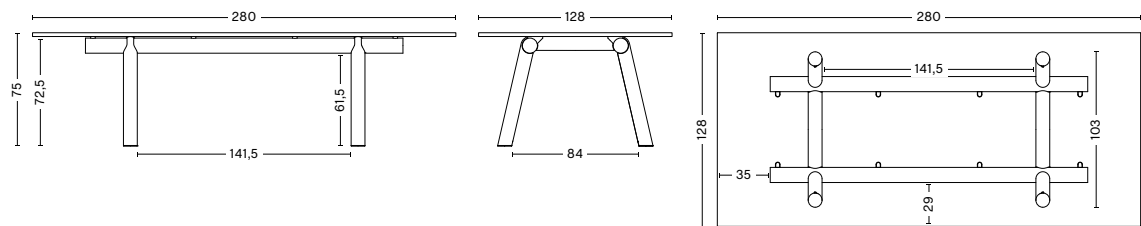
BOA TABLE
Width 280 cm
Depth 110 cm
Height 75 cm



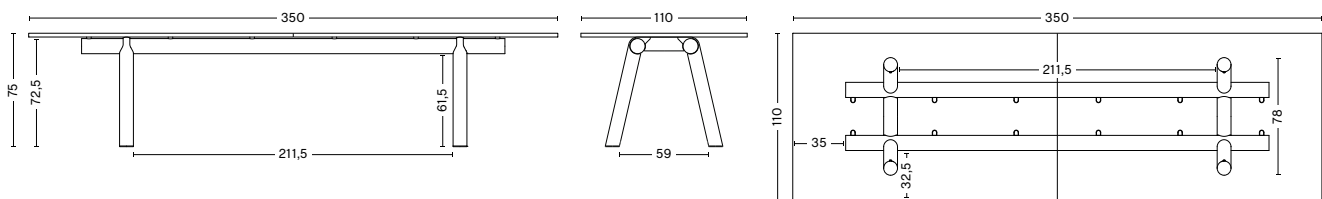
BOA TABLE
Width 280 cm
Depth 110 cm
Height 95 cm



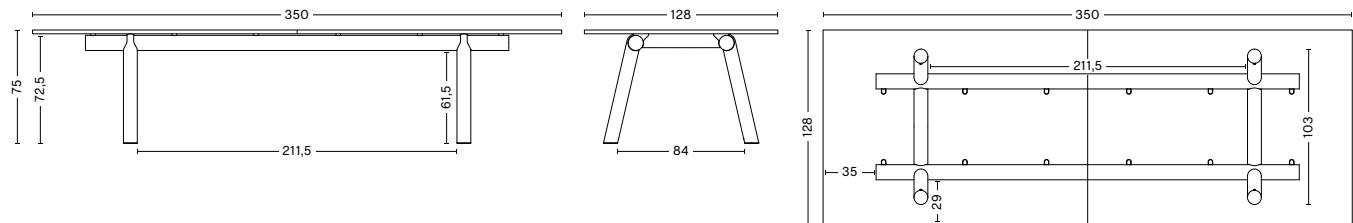
BOA TABLE
Width 280 cm
Depth 110 cm
Height 105 cm



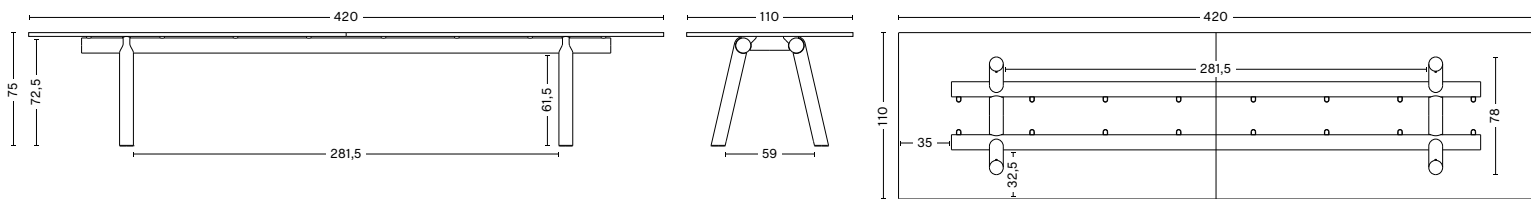
BOA TABLE
Width 280 cm
Depth 128 cm
Height 75 cm



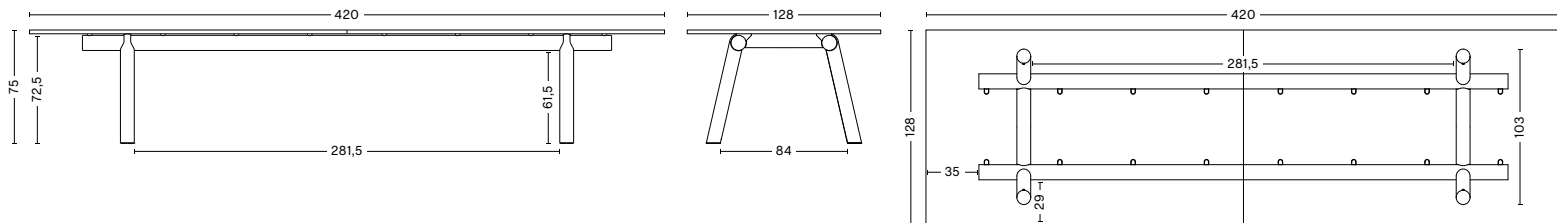
BOA TABLE
Width 350 cm
Depth 110 cm
Height 75 cm



BOA TABLE
Width 350 cm
Depth 128 cm
Height 75 cm



BOA TABLE
Width 420 cm
Depth 110 cm
Height 75 cm



BOA TABLE
Width 420 cm
Depth 128 cm
Height 75 cm









































COLOUR & FINISH

Please note that the colours are indicative

H75 | L220 x W110, L280 x W110, L280 x W128, L350 x W110, L350 x W128, L420 x W110, L420 x W128

H95 | L220 x W110, L280 x W110












H105 | L220 x W110, L280 x W110

FRAME		Charcoal powder coated aluminium	Metallic grey powder coated aluminium	Barn red powder coated aluminium
TABLETOP				
	Dark grey linoleum Forbo charcoal 4166 Dark grey water-based lacquered plywood edge			
	Grey linoleum Forbo Ash 4132 Grey water-based lacquered plywood edge			
	Burgundy linoleum Forbo burgundy 4154 Burgundy water-based lacquered plywood edge			
 	Black laminate Formica F2253 Diamond black water-based lacquered plywood edge			
 	White laminate Formica F3091 White ABS edge			
 	Black water-based lacquered oak veneer Black water-based lacquered solid oak edge			
 	Water-based lacquered oak veneer Water-based lacquered solid oak edge			
 	Water-based lacquered walnut veneer Water-based lacquered solid walnut edge			

H75 | L220 x W110, L280 x W110

H95 | L220 x W110, L280 x W110

H105 | L220 x W110, L280 x W110

FRAME		Charcoal powder coated aluminium	Metallic grey powder coated aluminium	Barn red powder coated aluminium
TABLETOP				
Clear tempered glass				
Grey tinted tempered glass				



PRODUCT INFORMATION

DESIGN YEAR
2023

COUNTRY OF ORIGIN
Denmark

CONSTRUCTION
Requires assembly

WARRANTY
HAY provides a 10-year product warranty. Spare parts are available throughout the 10-year warranty period. Please contact the HAY sales team for further information about the warranty terms and conditions.

CARE & MAINTENANCE
Our Care & Maintenance offers guidance for optimal maintenance of your HAY product.
[LINK TO CARE & MAINTENANCE](#)

RECYCLING & DISASSEMBLY
The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.
[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

SEATING OVERVIEW
The Seating Overview is a guide recommending the ideal number of chairs for different table sizes and variants.
[LINK TO SEATING OVERVIEW](#)

CERTIFICATES & TESTS



FSC™ LABEL MIX
Made from FSC™-certified wood and other controlled materials.
Applies to laminate- or veneer tabletops.



EU ECOLABEL
Applies to laminate- or veneer tabletops.
Applies to tables without Power Access.



NORDIC SWAN ECOLABEL
Applies to linoleum tabletops.
Applies to tables without Power Access.

EN TEST
EN 15372 - L3
Non-domestic tables

BIFMA
ANSI BIFMA X5.5
Desk and table

SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise the environmental impact throughout their lifecycle. We prioritise carefully selecting materials, such as recycled content, FSC-certified wood, and water-based lacquer, while continuously increasing the number of eco-certified products. We adhere to strict regulatory requirements, and the majority of our products are tested to meet international standards for strength, durability, and safety.


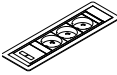

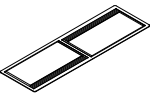
[LINK TO ENVIRONMENTAL PROFILE](#)







BOA TABLE OVERVIEW

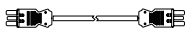
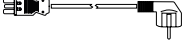

	STANDARD TABLES	PIX IN LEGS DOUBLE OUTLET	FRAME SINGLE OUTLET	CONI SINGLE OUTLET	CONI DUO SINGLE OUTLET	FRAME DOUBLE OUTLET	CONI DOUBLE OUTLET	CONI DUO DOUBLE OUTLET
L220 X W110 X H75 CM								
L220 X W110 X H95 CM								
L220 X W110 X H105 CM								
L280 X W110 X H75 CM								
L280 X W128 X H75 CM								
L280 X W110 X H95 CM								
L280 X W110 X H105 CM								
L350 X W110 X H75 CM								
L350 X W128 X H75 CM								
L420 X W110 X H75 CM								
L420 X W128 X H75 CM								

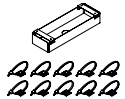



POWER ACCESS

POWER ACCESS TYPES	Pix	Frame	Coni	Coni Duo
				
Placement	Leg	Tabletop	Tabletop	Tabletop
Cover	No	No	Yes	Yes
Cutouts in tabletop & leg	Double	Single Double	Single Double	Single Double
Colour	Black	Black	Black	Black

POWER ACCESS MODULES	Pix power	Pix USB	Frame power & USB	Frame power, CAT6 & HDMI	Coni & Coni Duo power & USB	Coni & Coni Duo CAT6 & HDMI
						
Power outlet	1 x power outlet	1 x USB-A 1 x USB-C	2 x power outlet 1 x USB-A 1 x USB-C	2 x power outlet 1 x CAT6 1 x HDMI	2 x power outlet 1 x USB-A 1 x USB-C	2 x power outlet 1 x CAT6 1 x HDMI
Colour	Black	Black	Black	Black	Black	Black
Plug type country	E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)

POWER ACCESS CABLES	Extension cable	Supply cable	Wire distributor & mounting plate
			
Dimension	L100 cm L200 cm L300 cm	L500 cm	
Input & Output			1 x input 3 x output
Colour	Black	Black	Black
Country	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)

POWER ACCESS CABLES ACCESSORIES	Cable tray & cable gripper	Cable sock
		
Dimension	L50 cm	L500 cm
Material	powder coated steel	Nylon
Colour	Black	Black

PLUG TYPE COUNTRY CODES

PLUG TYPE A (US++)
AG, AI, AN (CW, SX, BQ), AS, AW, BB, BM, BO, BS, BZ, CA, CN, CO, CR, CU, DO, EC, FM, GT, GU, GY, HN, HT, JM, JP, KH, KN, KP, KY, LA, LB, LR, SV, MS, MV, MX, MY, NE, NI, PA, PE, PH, PR, PW, TC, TH, TT, TW, US, VC, VE, VG, VI, VN, YE

PLUG TYPE E (FR++)
BE, BF, BI, BJ, CD, CF, CG, CI, CM, CZ, DK, DJ, ET, FO, FR, GF, GL, GP, GQ, KM, LA, LR, MA, MC, MG, ML, MN, MQ, NE, PL, RE, SK, SN, SY, TD, TL, TN, VC

PLUG TYPE F (CEE GE++)
AD, AF, AL, AM, AN (CW, SX, BQ), AS, AT, AW, AZ, BA, BG, BT, BY, CV, DE, DK, DZ, EE, EG, ES, ET, FI, FO, GE, GL, GN, GR, HR, HU, ID, IS, IR, IT, JO, KG, KP, KR, KZ, LA, LR, LT, LU, LV, LY, MC, MD, ME, MF, MK, MM, MO, MZ, NC, NE, NL, NO, PT, RO, RS, RU, SE, SI, SM, SR, ST, TD, TH, TJ, TL, TM, TR, UA, UY, VN

PLUG TYPE G (UK++)
AE, BD, BH, BN, BT, BW, BZ, CY, DM, FK, GB, GD, GH, GI, GM, GY, HK, IE, IM, IQ, JO, KE, KH, KN, KW, LB, LC, LK, MM, MO, MT, MU, MV, MW, MY, NG, OM, PK, QA, SA, SB, SC, SG, SL, TZ, UG, VC, VU, YE, ZM, ZW

PLUG TYPE J (CH++)
CH, JO, LI, MG, MV, RW

PLUG TYPE K (DK++)
BD, DK, FO, GL, GN, MG, MV, SN, VC

PLUG TYPE L (IT++)
CL, ER, ET, IT, MV, SM, SY, UY





BOA TABLE | FRAME

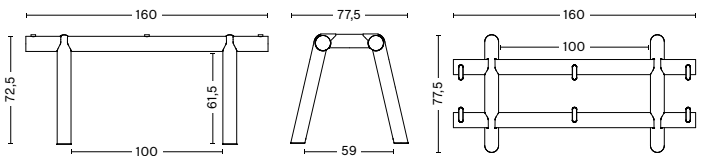
Designed with sustainability in mind, Boa's tubular frame is made entirely from Hydro CIRCAL aluminium, a recycled aluminium made from a minimum of 75% recycled post-consumer scrap, which is extruded in Denmark using renewable energy. The lightweight material and innovative folding technique give Boa a lightness and agility rarely seen in tables used in professional environments, making it easy to assemble and move around. Supplementary power supply and cable storage accessories extend the table's functionality for use in the workspace, while multiple size and colour options offer versatile design possibilities.

MAX. TABLETOP LOAD ON BOA FRAMES

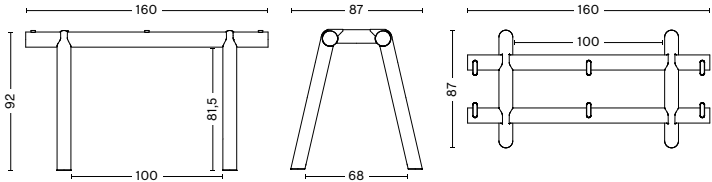
HAY recommends using a similar material to the one offered by HAY, such as plywood or solid wood. The material should be strong enough to support the overhang of the frame. The tabletop needs to be at least 25 mm thick for suitable use with the supplied screws. If any thinner, the customer must use appropriate screws and ensure the length of each screw is no longer than the thickness of the tabletop.

- L220 x W110 cm | Plywood tabletop 40 kg
- L220 x W110 cm | Glass tabletop 60 kg
- L280 x W110 cm | Plywood tabletop 50 kg
- L280 x W110 cm | Glass tabletop 80 kg
- L280 x W128 cm | Plywood tabletop 55 kg
- L350 x W110 cm | Plywood tabletop 60 kg
- L350 x W128 cm | Plywood tabletop 60 kg
- L420 x W110 cm | Plywood tabletop 80 kg
- L420 x W128 cm | Plywood tabletop 85 kg

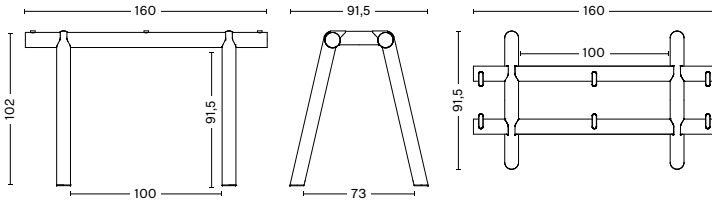
DIMENSIONS



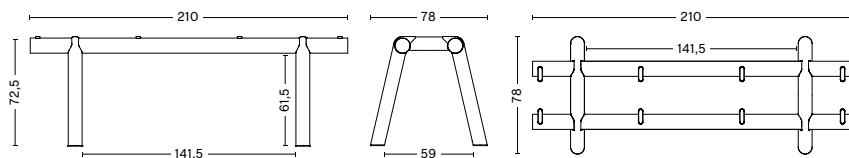
BOA TABLE FRAME
Width 160 cm
Depth 77,5 cm
Height 72,5 cm



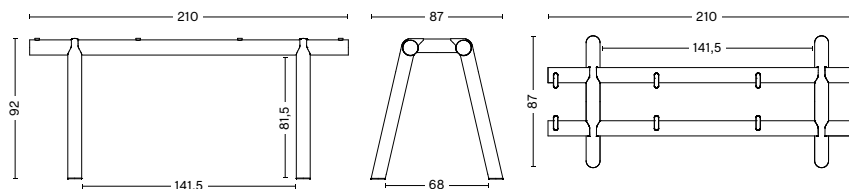
BOA TABLE FRAME
Width 160 cm
Depth 87 cm
Height 92 cm



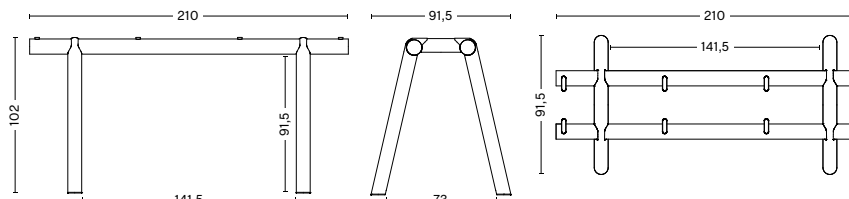
BOA TABLE FRAME
Width 160 cm
Depth 91,5 cm
Height 102 cm



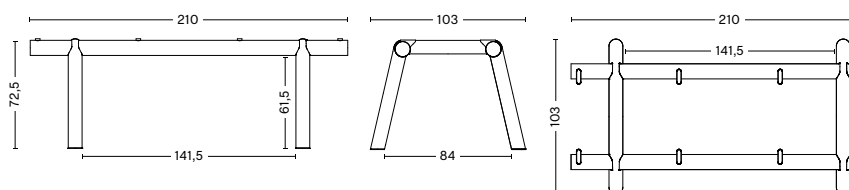
BOA TABLE FRAME
Width 210 cm
Depth 78 cm
Height 72,5 cm



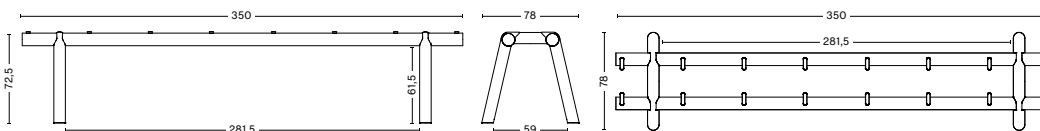
BOA TABLE FRAME
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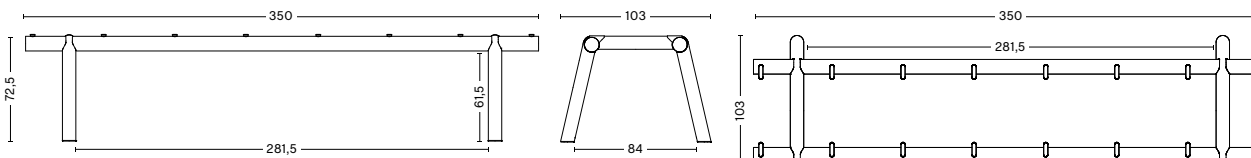
BOA TABLE FRAME
Width 210 cm
Depth 91,5 cm
Height 102 cm



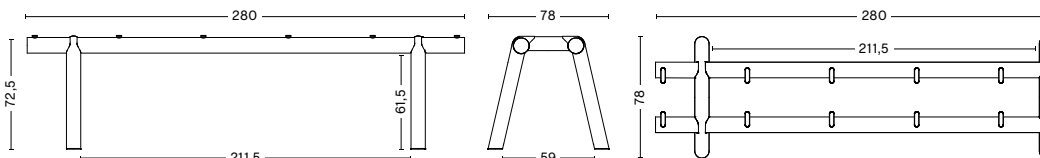
BOA TABLE FRAME
Width 210 cm
Depth 103 cm
Height 72,5 cm



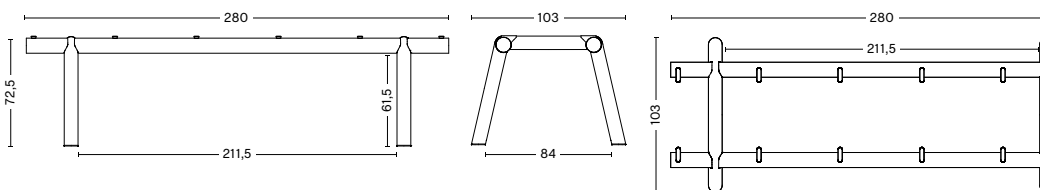
BOA TABLE FRAME
Width 350 cm
Depth 78 cm
Height 72,5 cm



BOA TABLE FRAME
Width 350 cm
Depth 103 cm
Height 72,5 cm



BOA TABLE FRAME
Width 280 cm
Depth 78 cm
Height 72,5 cm



BOA TABLE FRAME
Width 280 cm
Depth 103 cm
Height 72,5 cm