

SOFT EDGE 70

PRODUCT FACT SHEET



SOFT EDGE 70

DESIGN BY ISKOS-BERLIN, 2016

Made possible by exploring innovative developments in moulded plywood techniques, Iskos-Berlin's Soft Edge series blends strong curves with extreme lightness to create a three-dimensionality that is not normally possible with 2D plywood. All the edges of the ultra-thin, soft-formed seats are bent away from the body, designed to optimise human-centric comfort for constant shifting and movement. This shorter stool variant features straight steel legs that enhance the minimalistic aesthetics and create a feeling of lightness. Its strength and functionality ensure years of everyday use in a wide range of public and private environments – from corporate spaces and cafés to home environments.

HIGHLIGHTS

- Part of a family of dining chairs, bar stools and stools with steel base or solid oak legs or polypropylene seat and back with steel base.
- 3-dimensional form based on the latest developments in moulded plywood technique using ordinary plywood.
- Variety of seat and base colours and finishes.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

DIMENSIONS



WIDTH 37,5 CM | 14.76"

DEPTH 37,5 CM | 14.76"

HEIGHT 47,5 CM | 18.70"

SEAT HEIGHT 47,5 CM | 18.70"

MATERIALS

SEAT

Moulded plywood seat and back with inner veneer in beech, top and bottom veneer in oak.

BASE

Ø16 mm steel tube.

CONSTRUCTION













2D moulded plywood seat mounted to the frame with rivets. Inner plywood in beech, top veneer in oak. Ø16 mm steel tube base.

COUNTRY OF ORIGIN

Denmark

COLOUR & FINISH

Please note that the colour codes are indicative.

		BASE	BLACK POWDER COATED STEEL	SOFT GREY POWDER COATED STEEL	FALL RED POWDER COATED STEEL	CHROMED STEEL
			 RAL 9005	 NCS 3500N	 NCS 6030-R	
SEAT & BACK						
BLACK WATER-BASED LACQUERED OAK RAL 9005		•				•
SOFT BLACK WATER-BASED LACQUERED OAK RAL 9004		•				•
HUNTER WATER-BASED LACQUERED OAK NCS S 8010 B90G		•				•
DUSTY GREEN WATER-BASED LACQUERED OAK NCS S 6005 G20Y		•				•
FALL RED WATER-BASED LACQUERED OAK NCS S 6030 R		•		•		•
SOFT GREY WATER-BASED LACQUERED OAK NCS S 3500 N		•		•		•
WATER-BASED LACQUERED OAK		•		•	•	•
SMOKED WATER-BASED LACQUERED OAK		•				•

SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

CERTIFICATES



FSC™ LABEL MIX

Made from FSC™-certified wood and other controlled materials.



EU ECOLABEL

Applies to unupholstered and upholstered models covered in EU-Ecolabelled fabrics. Does not apply to CMHR foam.



INDOOR ADVANTAGE™ GOLD

Supports a healthy indoor environment. Confirms to ANSI/BIFMA standards.

TESTS

EN 16139:2013

Furniture - Strength, durability and safety - Requirements for non-domestic seating.

L2 Extreme use - Loading according to Test severity L2.

WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period.

Please contact the HAY sales team for further information about the warranty terms and conditions.

CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at hay.com.

[LINK TO CARE & MAINTENANCE](#)

RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

DOWNLOADS

Packshots and lifestyle photos, 2D / 3D files, care and maintenance, instructions, test certificates, product fact sheets, and product presentations are available in our Image Bank at hay.com.

[LINK TO IMAGE BANK](#)