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Steel wire had proven itself in various bases developed by Charles and Ray Eames for the fibreglass seat shells and tables. The designer couple then decided to apply the material's filigree transparency and visual lightness paired with a high load-bearing capacity to the shell construction itself. An orthogonal structure, the spot-welding technique and the binding of the wires along the outer edge between two stronger wires yielded a stable and robust shell form.

The use of a single material gives the Wire Chair its unified appearance.





Designed by Charles and Ray Eames out of welded steel wire, the Wire Chair is a variation on the theme of the organically shaped one-piece seat shell, pairing transparent lightness with technological sophistication. The shell can be joined with a variety of different bases. The Wire Chair is available without upholstery, with a seat cushion or with a two-piece seat and back cushion known as the ,Bikini' pad due to its shape.

The Wire Chairs have a powder-coated finish; some models are also available in a chrome-plated version. DKR and DKX models with a powder-coated finish are suited for both indoor and outdoor use.

In 2016, Vitra added roughly 20 mm to the base height of the Wire Chairs while adapting the seat geometry accordingly. These revisions, which are aesthetically almost imperceptible, increase the comfort of this classic chair design, especially in combination with contemporary tables.

Materials

• Upholstery: unupholstered, with seat cushion or with seat and back pad. Seat and back pads can be removed and reattached; available in Hopsak fabric or leather. For the back pad in leather, the rear is always covered in Plano fabric, except for the version in leather snow, which is used on both the front and back.



Contents

2-5	Wire Chair
6-7	Overview of models
8-11	Applications
12-13	Seat cushions
14-17	Vitra's commitment
18-19	Authenticity
20-23	Cover materials
24	Surface finishes and colours
25	Dimensions

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Wire Chairs Overview of models

Wood Base





Wire Chair DKW S



Wire Chair DKW 2

Rod Base







DKR 2





Wire Chair LKR

Tube Base



DKX



Wire Chair DKX 5



Wire Chair DKX 2





Wire Chair Stool Medium



Wire Chair LKR 5



Wire Chair LKR 2



Wire Chair Stool Medium



Wire Chair Stool High

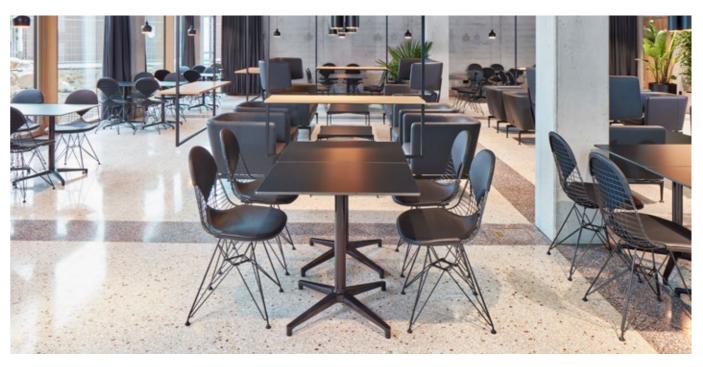


Wire Chair Stool High

Dining and restaurants

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Public spaces, conference and meeting rooms



Public spaces

Thanks to the strong, robust quality of the Wire Chair, which is constructed from premium spot-welded steel wire, it is suited for a wide range of applications in public spaces. This is demonstrated in many existing projects, such as the Wire Chair beam seating in the bus shelter on the Vitra Campus in Weil am Rhein.

Conference and meeting rooms

The iconic Wire Chairs provide an ideal solution for conference venues, meeting areas, media rooms and other spaces in which a unique aesthetic atmosphere is desired.

Materials

- Seat shell: bent and welded steel wire, chrome-plated or powder-coated.
- Base: four-legged tubular steel base, surface finish matched to seat shell. Fitted with plastic glides for carpet; felt glides for hard floors optionally available.
- DKR: Dining Height K-Wire Shell Rod Base
- chrome-plated or powder-coated. • Base: four-legged base with cross struts,
- surface finish matched to seat shell. Fitted with plastic glides for carpet; felt glides for hard floors optionally available



DKR 2

Dining

The seat height of the Wire Chair has been adapted to today's requirements, making it ideally suited for use around contemporary dining tables. Thanks to a multitude of possible configurations – with bases in wood or metal finished in chrome or powder coating, and cushions in a wide range of colour options - the perfect Wire Chair can be found for every setting.

Restaurants

Due to the robust quality of the Wire Chair in all its different versions, it not only provides ideal seating options for the home, but also for restaurants, canteens and cafeterias.

Materials

- DKX: Dining Height K-Wire Shell X-Base • Seat shell: bent and welded steel wire, chrome-plated or powder-coated.
- Base: four-legged tubular steel base, surface finish matched to seat shell. Fitted with plastic glides for carpet; felt glides for hard floors optionally available.
- DKR: Dining Height K-Wire Shell Rod Base · Seat shell: bent and welded steel wire,
- chrome-plated or powder-coated. • Base: four-legged base with cross struts, surface finish matched to seat shell. Fitted with plastic glides for carpet; felt glides for hard floors optionally available

DKX & DKR, Outdoor use unupholstered version with powdercoated base suitable for utilisation outdoors on a temporary or seasonal basis, following care instructions. After prolonged exposure to the elements, clean and store away in a dry, sheltered place to ensure lasting use and avoid any deterioration in appearance.

- DKW: Dining Height K-Wire Shell Wood-Base
- · Seat shell: bent and welded steel wire, powder-coated in basic dark.
- Base: solid maple with stained finish, steel rod cross struts. Fitted with plastic glides for carpet; felt glides for hard floors optionally available.
- Origin of wood: maple (Acer platanoides) from Western Europe and/or Poland.

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DKR



DKR 2

EAMES WIRE CHAIR

DKW

DKR 2



DKW 2



• DKX: Dining Height K-Wire Shell X-Base

• Seat shell: bent and welded steel wire,

DKX & LKR, Outdoor use coated base suitable for utilisation outdoors on a temporary or seasonal basis, following care instructions. After prolonged exposure to the elements, clean and store away in a dry, sheltered place to ensure lasting use and avoid any deterioration in appearance.

- DKW: Dining Height K-Wire Shell Wood-Base
- Seat shell: bent and welded steel wire, powder-coated in basic dark.
- **Base:** solid maple with stained finish, steel rod cross struts. Fitted with plastic glides for carpet; felt glides for hard floors optionally available.
- Origin of wood: maple (Acer platanoides) from Western Europe and/or Poland.



Wire Chair Stool High and Wire Chair Stool Medium vitra.

Outdoor



The Shell Chairs by Charles and Ray Eames are counted among the most important furniture designs of the twentieth century. Made from welded steel wire, the Wire Chair is a variation on the theme of the organically shaped seat shell, embodying transparency and technical sophistication. The four-legged base of the Eames Wire Stools comes in a choice of two heights: medium for standard kitchen counters and high for standing-height tables. The base is equipped with a footrest and has a chrome-plated or black powder-coated finish. The Wire Stools are available either without upholstery, with a seat cushion or with a combined seat and back cushion. The latter is also known as the 'Bikini' pad due to its shape. In the versions without upholstery, the Wire Stools are also suited for outdoor use.

Wire Chair Stool Medium

• Base: tubular steel, chrome-plated or powdercoated, non-stackable. Ideal for use at counters and tables 90 to 100 cm in height.

Wire Chair Stool High

- Base: tubular steel, chrome-plated or powder-coated, non-stackable. Ideal for use at counters and tables 110 to 120 cm in height.
- Seat shell: bent and welded steel wire, chrome-plated or powder-coated.
- Upholstery: unupholstered, with seat cushion or with seat and back pad. Seat and back pads can be removed and reattached; available in Hopsak fabric or leather. For the back pad in leather, the rear is always covered in Plano fabric, except for the leather version in the colour snow, which is used on both the front and back.

Wire Chair Stool Medium, Å₽[©] Wire Chair Stool High Outdoor use

unupholstered version with powder-coated base suitable for utilisation outdoors on a temporary or seasonal basis, following care instructions. After prolonged exposure to the elements, clean and store away in a dry, sheltered place to ensure lasting use and avoid any deterioration in appearance.



Outdoor

The DKR and DKX models of the Wire Chair in a powder-coated finish, without cushions, are suited for use in outdoor areas and wet zones. Powder-coated versions are available in the colours black or cream. With its light and airy form, the Wire Chair adds an understated yet distinctive accent to naturalistic gardens as well as modern terraces.

Materials

- Seat shell: bent and welded steel wire, chrome-plated or powder-coated.
 - Base: four-legged base with cross struts, surface finish matched to seat shell. Fitted with plastic glides for carpet; felt glides for hard floors optionally available.
- LKR: Lounge Height K-Wire Shell, Rod base
- · Seat shell: bent and welded steel wire, chrome-plated or powder-coated.
- Base: wire base with cross struts, chromeplated or powder-coated finish. Surface finish matched to seat shell. Seat height 260 mm.







• DKR: Dining Height K-Wire Shell Rod Base



DKX & DKR, Outdoor use unupholstered version with powdercoated base suitable for utilisation outdoors on a temporary or seasonal basis, following care instructions. After prolonged exposure to the elements, clean and store away in a dry, sheltered place to ensure lasting use and avoid any deterioration in appearance.



Seat cushions



leather. Hopsak comes in 35 colours;

In collaboration with Dutch designer

Hella Jongerius, Vitra has developed a

broad palette of hues for its upholstery

materials, allowing countless possible

leather cushions.

A world of colours

colour combinations.

Cushions

The Wire Chair can be optionally fitted with a seat cushion or with a combined seat-and-back cushion – also known as the 'Bikini' due to its shape.

The cover material of the Bikini pad is available in fabric or leather. The cushions are stretched over the edge of the frame and held snugly in place with an elastic band and simple hook attachments; a button on the back provides an elegant closure.

The shape of the seat cushion is adapted to the geometry of the chair's shell. Its moulded wood core is padded and covered with fabric or leather.

Materials

Covers are available in Hopsak fabric or • Upholstery: unupholstered, with seat cushion or with seat and back pad. Seat and leather is offered in 30 different colours. back pads can be removed and reattached; Plano fabric is used for the reverse side of available in Hopsak fabric or leather. For the back pad in leather, the rear is always covered in Plano fabric, except for the version in leather snow, which is used on both the front and back.

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Soft Seats

Available in three shapes, the Soft Seats by Vitra are made of a recyclable thermopressed fleece and provide soft comfort on unupholstered chairs -including outdoors with the Soft Seats Outdoor version.

Available in 11 cover fabrics, 2 leather options and numerous colours.

Outdoor:

Soft Seat Outdoor

- Upholstery: padding made of polyurethane foam for outdoor use, 2-cm thick (Oeko-Tex). • Cover: quick-drying, antibacterial outdoor
- fabric, resistant to light, water and mould, with zip fastener (always in black), removable. Cover can be washed at 30 degrees.

Indoor:

Available in Simmons cover fabric with a choice of 3 colours.

Please use for the Wire Chair the types B and C.



12 info@vitra.com | EN 2024

Outdoor use: suitable for utilisation outdoors on a temporary or seasonal basis, following care instructions. After prolonged exposure to the elements, clean and store away in a cool, dry place to ensure lasting use and avoid any deterioration in appearance.

• Note: always with non-slip fabric on reverse side.



Vitra's commitment



'Vitra's greatest contribution to sustainability is its products with an above-average service life, which omit everything superfluous. Our roots in modern design would allow nothing else.'

Nora Fehlbaum, CEO of Vitra

The close and long-standing collaboration with Charles and Ray Eames has shaped Vitra in significant ways. Carrying on the tradition of thinking espoused by the designer couple, the company places emphasis on the durability and longevity of products as part of its contribution to sustainable development, and avoids stylistic trends. This is most clearly exemplified by the classic designs in Vitra's portfolio, whose lasting functionality and timeless aesthetic keep them up to date and in active use for decades. They retain their value on the secondary market, changing owners and perhaps even ending up in a collection.

To ensure that Vitra products remain in circulation for as long as possible, they are designed in a manner that facilitates their reuse and recycling. Repairs, returns and extended guarantees support their longevity. And used Vitra products are refurbished and put back into circulation in Vitra Circle Stores.

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Repair

Selected spare parts that can be easily replaced are available in our online shop. These include castors and glides for a broad number of our task chairs and chairs, and suited to different floor types. The spare parts finder at vitra.com/spareparts allows effortless identification of the correct parts for your product. The replacement process is explained step by step in a short video.



For all other replacement parts, please use Find Vitra to locate an authorized dealer near you or contact us directly using the contact form. Please be aware that for safety reasons we cannot offer all available spare parts for direct purchase and delivery to end customers, as some require replacement by trained professionals.



Take-Back-Programme

Vitra launched a Take-Back-Programme in 2019 for its family of Eames Shell Chairs: Eames Fiberglass Chairs, Eames Plastic Chairs and Eames Wire Chairs that are no longer in use can be returned to Vitra - worldwide, regardless of when they were produced. The service is intended for customers who cannot or do not wish to resell or dispose of their product themselves. The returned chairs may consist of still usable or reparable products that can be resold, or heavily damaged products that require correct recycling. If you have any products you wish to return via the Vitra Take-Back-Programme, please write to: circular@vitra.com_



Extended warranty

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myVitra is a new product platform that allows customers to identify and register selected Vitra products. In three simple steps, customers can activate the extended warranty and gain access to relevant information concerning the product, care instructions, spare parts and complementary products. myVitra can be accessed directly at <u>https://my.vitra.com</u>



Vitra Circle Stores

With the Circle Stores, Vitra puts sustainable management principles into practice by giving its products a second life. Since mid-October 2023, a new Circle Store has been located on the Vitra Campus in Weil am Rhein, joining existing sites in Brussels and Amsterdam. Find all Vitra Circle Stores: <u>www.vitracircle.com.</u>









Authenticity and Vitra's Eames Collection

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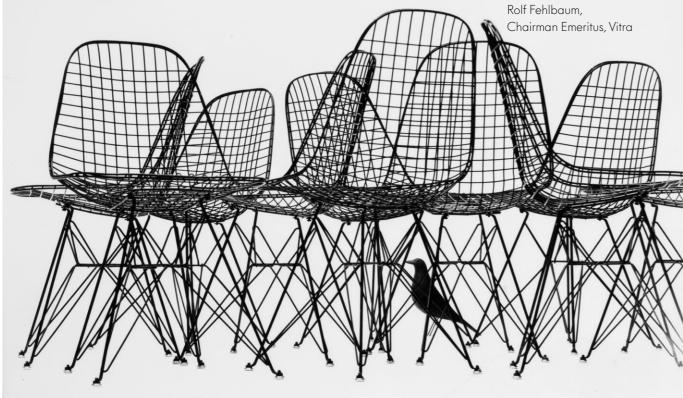
When the pertinent legal and conceptual conditions are met, one can speak of a design original.

This term means that a design – independent of its production date – was fabricated by the authorised manufacturer in the true spirit of the designer. These factors guarantee its authenticity.

The status of an original is determined by the relationship between the designer (or rightful heirs) and the manufacturer of the designer's products. There is not only a legal component to this relationship, but also an immaterial one based on shared ideals and collaboration.

For any product to be designated as an 'original', the designer must have given the manufacturer the authorisation to produce it. Anyone who produces a design without legal permission is appropriating property that belongs to someone else. This applies not only to the manufacturer, but also to the consumer who buys an unlicensed product.

Equally important is the creative connection between the designer and manufacturer. It is evident in their close cooperation at every step of the production process. Because the plagiarist does not have this relationship, there is always uncertainty about the degree to which the copy deviates from the original idea, whether for reasons of ignorance, carelessness or cost reduction.



wire 1951



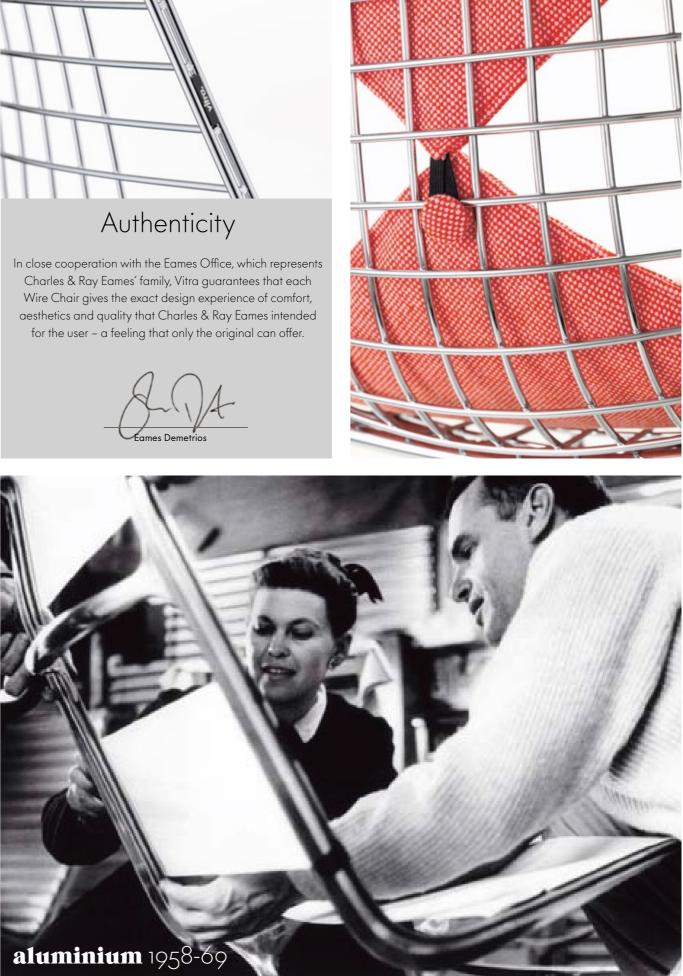
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EAMES WIRE CHAIR



Charles & Ray Eames' family, Vitra guarantees that each Wire Chair gives the exact design experience of comfort, for the user - a feeling that only the original can offer.





EAMES WIRE CHAIR



Cover materials Hopsak Medium Use, F60



Hopsak is an expressive, flat plain-weave
fabric made of polyamide. The duotone
colours offer a multitude of design pos-
sibilities in high-contrast, brightly hued
or subtle combinations of warp and weft
threads. Highly durable and robust, Hop-
sak can be used in private interiors as well
as public areas.

Hopsak is available in 35 colours.

Material	100% polyamide
Weight Width Abrasion resistance	550 g/m² (16.2 oz/y²) 127 cm +/- 2 cm (50″) 200,000 Martindale
Fastness to light	Туре б
Pilling Fastness to rubbing	Grade 4-5 Grade 4-5 dry and

wet

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Checker Residential use, F200



01 black/white

The soft double weave fabric, with a high percentage of cotton, demonstrates exceptional purity of colour and its geometric pattern lends a striking note to any environment.



EAMES WIRE CHAIR

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Material

Weight Width Abrasion resistance 77% cotton, 23% polyester

467 g/m² (13.8 oz/y²) 140 cm (55″) 20,000 Martindale

Fastness to light

Pilling Fastness to rubbing

Type 6

Grade 4-5 Grade 4-5 dry and wet

Leather Heavy use, L20

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Leather Premium F Medium Use, L50



The standard grade leather used by Vitra is a robust cowhide leather, dyed- through, pigmented and embossed with an even grain pattern. Since it is hard-	Material	Robust cowhide with a distinctive, even grain
wearing and easy to maintain, it can also be used in office environments.	Fastness to light	Туре б
Leather is available in 16 colours.	Thickness Fastness to rubbing	1.1–1.3 mm Grade 4 dry and wet

Leather Premium F/back panel Plano

64/05

cement/ cream

Leather Premium F is a relatively smooth cowhide leather with a flat grain and fine top sheen. It is dyed-through, lightly pigmented and processed with a tanning agent extracted from olive tree leaves (a waste product of the olive harvest).

Leather Premium F is available in 22 colours.

93/11

brandy/ mar-

Leather/back panel Plano



red stone/ red/ cognac/cognac camel/coffee

Leather/back panel Leather



forest white/sierra ron/cognac 61/69 22/96 65/19 red stone/ red/ umbra grey/ granite/sierra grey dark grey cognac 60/69 67/69 97/67 smoke blue/dark asphalt/dark cognac/cognac grey grey **59/40** jade/ coconut/ forest 77/54 74/80 brown/brown olive/coffee 68/54 71/80 chocolate/ sand/coffee brown 87/54 plum/brown 69/54 marron/brown 66/66 nero/nero

58/40

khaki/ coconut/

Leather Premium F/back panel Leather Premium F

72 snow



Material

Fastness to light

Thickness Fastness to rubbing

Semi-aniline nappa leather with a very soft and supple feel, vegetable tanned

Type 5

1.1–1.3 mm Grade 4 dry and wet



73/03 clay/parch-ment/cream white



62/80 ochre/coffee



75/80 camel/coffee

Surfaces and colours



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Dimensions

(in accordance with EN 1335-1:2000)

130 17″

<u>510 20″</u> 430 17″

<u>450 173/4</u>"

505 20″

R

110 43%

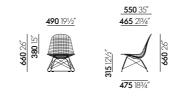
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Wire Chair DKX

490 191⁄4″

850 331/2" 430 17"

Wire Chair DKR



Wire Chair LKR

480 19"

515 201/2"

555 22″



Wire Stool Medium

Wire Stool High

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